

Receiver Logic Board Assembly Replacement Instructions

WARNING

To prevent possible **SERIOUS INJURY** or **DEATH** from electrocution, disconnect power to opener **BEFORE** proceeding.

CAUTION

To prevent damage to the receiver/logic board, **DO NOT** touch printed circuit board of replacement receiver/logic board during installation.

REPLACING THE ASSEMBLY

1. Unplug the opener.
2. *Figure 1.* Use a screwdriver tip to push in the terminal connector tabs on the back panel, and release the wires from the terminal block. Pull the wires through the opening above the terminal block and allow to rest on top of the motor unit.
3. *Figure 2.* Remove the opener lens and bulbs if applicable. To remove the lens press the release tabs (a) on both sides of lens. Gently rotate lens back and downward until the lens hinge is in the fully open position. Lift lens up slightly and remove.
4. Remove the three screws (b) located on receiver logic board endpanel.
5. Unplug the wire harnesses from the board. You may need needle-nosed pliers, or grasp the wires with thumb and forefinger and wiggle the harness free.
6. (Avoid touching the new printed circuit board). Plug both wire harnesses into the board on the new panel assembly, **taking care to seat them properly.**
7. Position and fasten new assembly.
8. *Figure 3.* Insert the door control wires into the terminal block by color: white wires into a white terminal, white/red wire into red.
9. Twist like colored wires together. Insert the safety sensor wires: white wire into a white terminal and white/black wire into grey. Reconnect power.

The opener needs to learn the code of all remotes in use. Instructions are on side two and in your owner's manual.

NOTE: A TEST OF THE SAFETY REVERSE SYSTEM IS NECESSARY FOR SAFE OPERATION. Instructions are on side two and in your opener's manual. **OPEN** and **CLOSE** force settings may also require adjustment. Refer to your owner's manual.

Figure 1

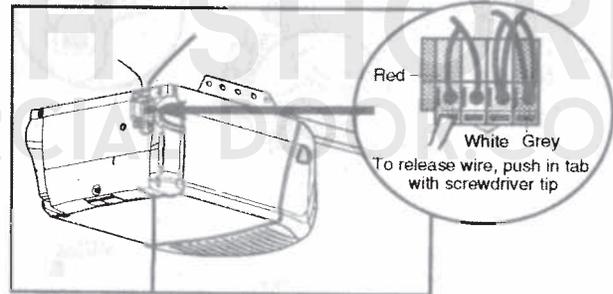


Figure 2

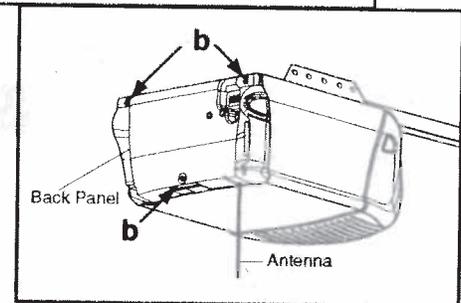
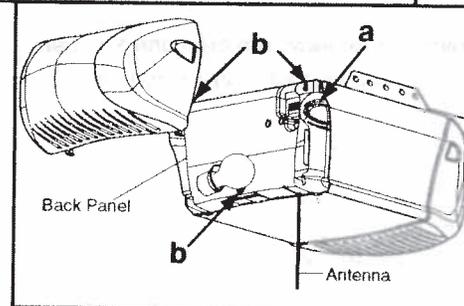
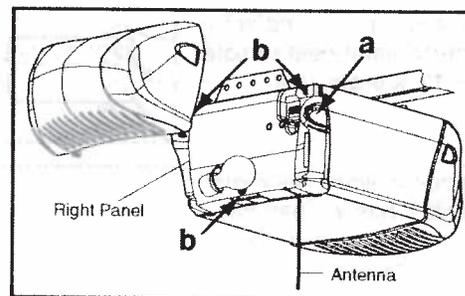


Figure 3

